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D4060-1

Job Sheet 198405



Part No: D4060-1

Job Qty: 60 pcs

Part Name: Ski Clamp, Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/26/19

Job Tracking No:

Due Date: 8/5/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A new issue DD 10.02.16 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	60 pcs		8/5/19	0.17	3.99	Waterjet - Flow	8/9/19	DAS 69 9-89
120	QC 8	60 pcs		8/5/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		DAS AUG 1 2 2019 40 9-89
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Small Fab - Brake NC - B4B	60 pcs		8/5/19	0.25	3.11	Small Fab - Brake - 1 - B4B		DAS 489 30
							Small Fab - Brake - 2 - B4B		

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8/8/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Small Fab - Brake - 3 - B4B	AUG 15 2019
140 QC 5	60 pcs	8/5/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Packaging 3-1 - Stock - B4B	60 pcs	8/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	60 pcs	8/5/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

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AUG 15 2019

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QC 21 - SA - 53

Part Op **120** - QC8 (QC8- Inspect parts - second check)
 Descriptions: **130** - Brake NC 1 (Form as per dwg)
140 - QC5 (QC5- Inspect part completeness to step on W/O)
150 - Packaging3 (Identify as per dwg & Stock Location: _____)
160 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	5.1000 sf (.085 ea)	100-Waterjet - Flow - 1	5175152

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S14GA	5	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Ski Clamp, Top	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Ski Clamp, Top	0.328Inches ± 0.010	0.338 0.318		
3	Ski Clamp, Top	0.375Inches ± 0.010	0.385 0.365		
4	Ski Clamp, Top	0.750Inches ± 0.030	0.780 0.720		
5	Ski Clamp, Top	1.000Inches ± 0.030	1.030 0.970		
6	Ski Clamp, Top	8.922Inches ± 0.010	8.932 8.912		
7	Ski Clamp, Top	9.790Inches ± 0.030	9.820 9.760		

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Container No: S204444

Part: D4060-1

Job No: 198405

Serial No/Batch: S204444

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 00/09/19